

Phase - Kilos

-	1	2	3	4	5	6	7	8	Retightening
A	2 Kpm	4 Kpm	6.5 Kpm	-90°+6.5 Kpm	<>	-90°+6.5 Kpm			1000 Km -90°+6.5 Kpm
B									
C									
D									

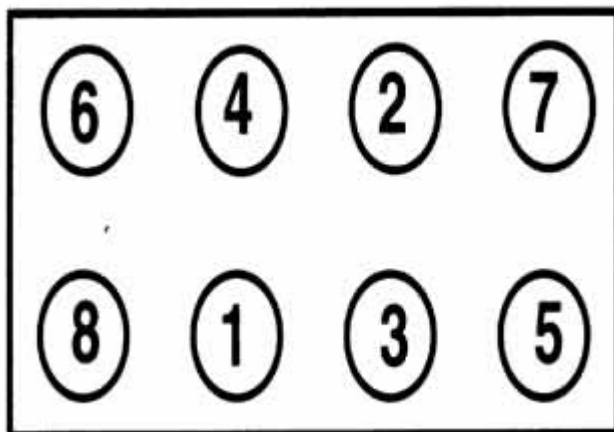
Phase - Pounds

-	1	2	3	4	5	6	7	8	Retightening
A	15 lbft	29 lbft	47 lbft	-90°+47 lbft	<>	-90°+47 lbft			1000 Km -90°+47 lbft
B									
C									
D									

Note A
 Note B
 Note C
 Note D

-	1	2	3	4	5	6
Reference	10078100					
Piston						

Tightening order



Symbol	Explanation
-90° +	LOOSEN 90° AND TIGHTEN THE BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
<>	RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT LET THE ENGINE COOL DOWN FOR 4 HOURS -WITH OPEN BONNET- OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
Retightening	WHENEVER RETIGHTENING IS NECESSARY: REMOVE 90° AND TIGHTEN BOLT BY BOLT USING THE LAST SPECIFIED TORQUE AND ORDER. DO THIS AFTER 1000 TO 1500 KM